

The Glass Association of North America (GANA) has published the attached glass cleaning recommendations titled "Proper Procedures for Cleaning Architectural Glass Products." The recommendations in this publication can be used for both commercial and residential glass products.

These recommendations should be followed to reduce the opportunity of damage to glass surfaces during cleaning.

One excerpt from this publication specifically recommends that glass not be cleaned by use of sharp tools such as large razor knives or razor blades.

"The glass industry takes extreme care to avoid glass scratches by protecting all glass surfaces during glass manufacturing and fabrication, as well as during all shipping and handling required to deliver the glass to the end user. A large percentage of damaged glass results from non-glass trades working near glass. This will include painters, spacklers, ironworkers, landscapers, carpenters and others who are part of the construction process. They may inadvertently lean tools against the glass, splash materials onto the glass and/or clean the glass incorrectly, any of which can permanently damage glass."

### **SIMPSON'S RECOMMENDATIONS**

One of the common mistakes made by non-glass trades people, including glass cleaning contractors, is their use of razor blades and other scrapers on a large portion of the glass surface. Using metal blades to scrape a window clean carries a large probability for causing irreparable damage to glass.

Simpson recommends that metal blades never be used to remove materials from glass surfaces. Any use of a metal blade or other inappropriate or destructive cleaning techniques is at the risk of the owner/window cleaner and Simpson's warranties do not cover glass scratching caused by the use of metal blades.

### **GLASS PROCESSING – MANUFACTURING HISTORY**

During manufacturing and processing, glass surfaces are exposed to a number of processes and materials, which can leave a residue on the glass surface. During the manufacturing of float glass, coated glass, tempered glass and insulating glass, the glass surfaces are exposed to vacuum cups, rollers, packaging materials (paper, cardboard, foam, cork, hot melt, etc.), glass production labels and the window manufacturer's labels.

These materials that come in contact with glass surfaces during glass processing, window fabrication and installation can leave a residue on the glass that is not visible under normal viewing conditions. These residues may become visible when moisture is present on glass (i.e. rain water, condensation, etc.) and is not considered to be a glass defect and glass should not be replaced because of this condition.

By following the recommendations in this publication, scratching of glass products should be significantly reduced and the cleaning recommendations listed will ensure that the glass will be cleaned according to industry recommendations.

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Proper Procedures for Cleaning Architectural Glass Products

Architectural glass products play a major role in the comfort of living and working environment of today's homes and commercial office spaces. By providing natural daylight, views of the surroundings, thermal comfort and design aesthetics, glass usage and condition often affect our selection of where we live, work, shop, play, and seek education.

Architectural glass products must be properly cleaned during construction activities and as a part of routine maintenance in order to maintain visual and aesthetic clarity. Since glass products can be permanently damaged if improperly cleaned, glass producers and fabricators recommend strict compliance with the following procedures for properly cleaning glass surfaces.

As dirt and residue appear, interior and exterior glass surfaces should be thoroughly cleaned. Concrete or mortar slurry which runs down (or is splashed on) glass can be especially damaging and should be washed off as soon as possible. Before proceeding with cleaning, determine whether the glass is clear, tinted, or reflective. Surface damage is more noticeable on reflective glass as compared with the other glass products. If the reflective glass surface is exposed, either on the exterior or interior, special care must be taken when cleaning, as scratches to the reflective glass surface can result in coating removal and a visible change in light transmittance. Cleaning tinted and reflective glass surfaces in direct sunlight should be avoided, as the surface temperature may be excessively hot for optimum cleaning.

Cleaning should begin at the top of the building and continue to the lower levels to reduce the risk of leaving residue and cleaning solutions on glass at the lower levels. Cleaning procedures should also ensure that the wind is not blowing the cleaning solution and residue onto already cleaned glass. Cleaning during construction activities should begin with soaking the glass surfaces with clean water and soap solution to loosen dirt or debris. Using a mild, non-abrasive commercial window washing solution, uniformly apply the solution to the glass surfaces with a brush, strip washer, or other non-abrasive applicator. Immediately following the application of the cleaning solution, a squeegee should be used to remove all of the cleaning solution from the glass surface. Care should be taken to ensure that no metal parts of the cleaning equipment touch the glass surface and that no abrasive particles are trapped between the glass and the cleaning materials. All water and cleaning solution residue should be dried from window gaskets, sealants, and frames to avoid the potential for deterioration of these materials as the result of the cleaning process.

It is strongly recommended that window washers clean a small area or one window, then stop and examine the surface for any damage to the glass and/or reflective coating. The ability to detect certain surface damage, i.e. light scratches, may vary greatly with the lighting conditions. Direct sunlight is needed to properly evaluate a glass surface for damage. Scratches that are not easily seen with a dark or gray sky may be very noticeable when the sun is at a certain angle in the sky or when the sun is low in the sky.

One of the common mistakes made by non-glass trades people, including glass cleaning contractors, is their use of razor blades or other scrapers on a large portion of the glass surface. Using 2, 3, 4, 5 inch and larger blades to scrape a window clean carries a large probability for causing irreparable damage to glass.

The entire industry of glass manufacturers, fabricators, distributors, and installers neither condones nor recommends widespread scraping of glass surfaces with metal blades or knives. Such scraping will often permanently damage or scratch the glass surfaces. When paint or other construction materials cannot be removed with normal cleaning procedures, a new 1" razor blade may need to be used only on non-coated glass surfaces. The razor blade should be used on small spots only. Scraping should be done in one direction only. Never scrape in a back and forth motion as this could trap particles under the blade that could scratch the glass. This practice may cause hairline concentrated scratches, which are not normally visible when looking through the glass, but may be visible under certain lighting conditions.

Jobsite storage and construction conditions can lead to stains on the glass surface. Cleaning and removal of such stains may require the use of a more aggressive cleaning solution and procedure. If conditions are found that cannot be cleaned using the above procedures, contact the glass supplier for guidelines on stain removal.

Members of the Glass Association of North America (GANA) publish information relating to jobsite protection and cleaning of architectural glass products. In order to ensure long-term performance of the glass in a building, GANA encourages glazing contractors, general contractors, building management and owners to be aware of conditions that can damage glass and to follow the handling and cleaning guidelines provided by their glass producer and fabricator.

Consult the GANA website ([www.glasswebsite.com](http://www.glasswebsite.com)) for additional information on glass and glazing applications and links to members providing additional technical resources.

The Glass Association of North America (GANA) has produced this Glass Information Bulletin solely to provide general information as to basic proper procedures for cleaning architectural glass products. The Bulletin does not purport to state that any one particular type of glass cleaning process or procedure should be used in all applications or even in any specific application. The user of this Bulletin has the responsibility to ensure the cleaning instructions from the glass supplier are followed. GANA disclaims any responsibility for any specific results relating to the use of this Bulletin, for any errors or omissions contained in the Bulletin, and for any liability for loss or damage of any kind arising out of the use of this Bulletin.

**QUICK-REFERENCE GUIDE TO CLEANING ARCHITECTURAL GLASS PRODUCTS**

The following “Do’s” and “Do Not’s” are offered as a supplement to the Glass Association of North America (GANA) Glass Informational Bulletin – Proper Procedures for Cleaning Architectural Glass Products:

- DO** clean glass when dirt and residue appear
- DO** determine if coated glass surfaces are exposed
- DO** exercise special care when cleaning coated glass surfaces
- DO** avoid cleaning tinted and coated glass surfaces in direct sunlight
- DO** start cleaning at the top of the building and continue to lower levels
- DO** soak the glass surface with a clean water and soap solution to loosen dirt and debris
- DO** use a mild, non-abrasive commercial window cleaning solution
- DO** use a squeegee to remove all of the cleaning solution
- DO** dry all cleaning solution from window gaskets, sealants and frames
- DO** clean one small window and check to see if procedures have caused any damage
- DO** be aware of and follow the glass supplier’s specific cleaning recommendations
- DO** caution other trades against allowing other materials to contact the glass
- DO** watch for and prevent conditions that can damage the glass
- DO** read the entire GANA bulletin on glass cleaning before starting to clean glass
  
- DO NOT** start cleaning without reading the entire GANA bulletin on glass cleaning
- DO NOT** use scrapers of any size or type for cleaning glass
- DO NOT** allow dirt and residue to remain on glass for an extended period of time
- DO NOT** begin cleaning glass without knowing if a coated surface is exposed
- DO NOT** clean tinted or coated glass in direct sunlight
- DO NOT** allow water or cleaning residue to remain on the glass or adjacent materials
- DO NOT** begin cleaning without rinsing excessive dirt and debris
- DO NOT** use abrasive cleaning solutions or materials
- DO NOT** allow metal parts of cleaning equipment to contact the glass
- DO NOT** trap abrasive particles between the leaning materials and the glass surface
- DO NOT** allow other trades to lean tools or materials against the glass surface
- DO NOT** allow splashed materials to dry on the glass surface